**جدول الكميات لمشروع تأهيل بئر بلدية جيوس**

**Electro mechanical works for groundwater well in Jayyous**

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| --- | --- | --- | --- | --- | --- | --- |
| **Item** | **Description** | | **Unit** | **Unit Price /$US** | **Qty.** | **Total**  **/$US** |
| **Electrical and Mechanical Works:**  The contractor shall submit in his offer and supply maintenance manuals, catalogs, characteristic curves, testing certificates, shipping, lading documents and specifications of pumps, motor, fittings, mechanical and electrical control devices, cables, wiring and all accessories and ancillaries to complete the work. All to be new and not renewed in accordance with the specified specifications. The contractor should verify the design sizes of equipments by conducting field visits to the well and must be before ordering any equipment or materials as follows: the contactor must check and verify and match between the reality and the design quantities (well dimensions, pumping pipes, electric and mechanical data) ,as mentioned in this tender. If he notices any difference or no matching, then he must inform the supervisor engineer and find together a suitable solution to such conditions. This include checking and fitting all dimensions mentioned in the tender as the well's hole diameter, well crookedness, pump diameter, electric connections, cables, pipes diameter, discharge head inlet and outlet. The contractor must check in particular that the size of the hole of the well is enough to install the pumping pipes, and the water level pipes together. The data and figures and sizes mentioned in this tender are the according of information we got for this well from **Jayyous Municipality, the drilling technical completion report**. The contractor should be responsible technically and financially to supply the suitable materials that fit with the reality. All connections including the electrical and mechanical fittings should be according to the instructions of the supervisor engineer. The price of items in this tender includes all works (labor and machine) that are required to supply and install all mechanical and electrical equipments. All equipments must be new as shown below; it includes all types of mechanical and electrical connections and all types of civil works that are necessary to safely test and operate the pumping equipments. | | | | | | |
| 1 | | **Supply and install a** multi stage submersible pumping Turbine complete (pump, screen, shaft bowels, stages, connection head to the 6” pips and, all related accessories all as specified in the technical specifications attached with the tender. The price includes any other works to achieve the required head and quantity and efficiency all according to the Annex.  Current well net size diameter is **12**”, and total well depth is **350** meters. The static water level is **209** meter and dynamic drawdown level is **211** below surface (according to pumping test results stable dynamic level at **135** m3/hr). The contractor offer for the submersible turbine properties has to fit as follows:   * Liquid water is suitable for domestic and agriculture uses; which is **potable water.** * Design capacity (m3/h): **120** * Design anticipated total head (TDH) (m): Anticipated turbine discharge at TDH at **285 m** * Maximum pump column and discharge head assembly head losses (m): 3 * Shut-off head limits (m): minimum **400 m** * Turbine overall efficiency at the intended point is not less than **75%** * **The** pump and motor preferred as permanent magnet type and must withstand static and dynamic inlet pressure minimum **15 bars**. * Minimum bowl efficiency at run out capacity (80 %) * NPSHA at maximum run out capacity (m): 8 * NPSHA at maximum anticipated TDH (m): 5 * Motor and pump operating speed (rpm): 2,900 * Non-overloaded motor. * Max. Pump and motor diameter (inch): **10"** * Stainless steel column, stainless steel screen filter * Column pipe and discharge head diameter (in): **6”** * The contractor must check if necessary to install cooling motor using stainless steel shroud Original (not local) encases the motor and to direct the water inlet to the pump as to pass from underneath and cool down the motor temperature according to the manufacturer recommendations and up-to pump inlet. * Closed impellers manufactured from bronze, zinc free and cast iron bowels. * The well pump shall be capable to run on/ off (restart) every few minutes with technical warnings and without mechanical faults. * The electrical motor must be supplied with RTD (**4-wire** **PT 100)** temperature protection sensor. The type of motor connection must be suitable to present the motor temperature digitally on control panel. The price include all wiring, PT cables from control panel to the submersible motor including connections and works required to connect the motor inside the well and the main control panel with the thermistor relay and off-alarm * Contractor has to connect the motor cable and control panel upon his responsibility. Using the flat cables **shielded with galvanized sheets** (see annex cable connection) overall the well depth to prevent cable scratches with well walls and to protect the cable. It includes to carry the insulation resistance with megger. If test fails, the contractor must left the pump and checks the cable insulation. * The motor efficiency shall be not less that 85% at full load and designed and built for 24-hours **continuous service** at any and all points within the required range of operation without overheating, or cavitations or excessive vibration and strain. * Motor has to be new and furnished with a stainless **steel name plate** with data of the serial no., speed, Kw, input voltage, full load, Hz, power etc.) and motor must be 1.25 larger than Pump brake horse power or 1.15 larger than the total Input Horsepower to the Electrical Motor. * The motor shall be furnished with a removable water block lead assembly to prevent ingress of water and a sand slinger shall be installed where the shaft inters the stator. * The motor shall be filled at the factory with a treated glycol water internal lubricating solution for a maximum reliability and long life. * All works from supplying, installing connecting running and testing are under the contractor's expenses. * All works must be according to the Palestinian standards and engineer’s and manufacturer instructions and the specification and drawings. * The price also includes **any missing works not mentioned to execute this work.** * The contractor must submit the motor specifications, certificate of origin, catalogues and on site testing report which shows that the motor is matching with the manufacturer specifications. * The well pump shall be capable to run at shutoff head for a few minutes without mechanical problems as cavitation and overheating. * The **motor and turbine must fit** with each other according to manufacturers’ instructions. * The turbine torque design and motor design should be **duty inverter** at speed range the design torque values between 1:10 * The price includes supplying and installing all required fittings as **non return valve** (built in) flanges, coupling, reducers, bolts, spacers, sleeves, nuts, etc. to connect between the turbine outlet, turbine column and the rising pipes. The price also includes casting concrete foundation and I steel sections to hold the turbine. The price includes all repair works as a result of old turbine disjoin or new turbine installation.   The contractor shall do in site testing the turbine in accordance with the performance curve and submitting the test report. Before installing any new materials, the contractor must existing conditions of the well including: the well pumping capacity in m3/hr, water level inside the (dynamic and static). Therefore, the contractor must prepare suitable water meter and water level meter to carry on these measures. Therefore, the price of the turbine includes the costs of all these tests. | Lump Sum | 27000 | 1 | 27000 |
| 2 | | **Supply and install submersible electric** cable with the following specifications:  The cable is **flat with a light blue outer sheath**, drinkable conductors for permanent submersion in potable water, to respective depths and up –to 600 meters. It is water resistance tested to the European standard EN 505825-2-21 (AD8 condition complete submersion in water) and meets the requirements of BS 6920, and IEC 60228 covering the suitability of non-metallic materials and products for use in contact with water. The **EPR (Ethylene Propylene Rubber)** insulation and Elastomeric Cross-linked outer sheath should provide a robust and **water-tight** barrier.  The voltage rating is **0.6/1kV** and a temperature rating of -25oC to +90oC. It is suitable for use in water of a maximum temperature of 80oC  the conductor main construction properties are as follows:   * **Class 5** (Flexible Conductor) fine stranded tinned pure Copper * Voltage rating: (0.6/1kv) 600 V between the conductor and earth, and 1000 V rms between adjacent conductors. * Inner Insulation: **EPR** (Ethylene Propylene Rubber) * **Outer sheath/ Jacket**: Elastomeric Cross-linked compound including filler materials   Conductors sizes **3x120** (1FL, 3GI3 quality insulation)+ **1x75 mm2** . The price for this item includes the supply and install of electric conductor (PT cables and connections) between the submersible motor and control panel on the surface to read the motor temperature. The junction box (**Water Proof**) and main connection as shown in the Annex. The cable is fixed to the pipes by stainless **steel clamps each 2 m** with soft rubber underneath **and pvc ties each meter**. The price includes the costs to install cable protection using **galvanized sheets** and encase the cable overall the well depth to prevent cable scratches with well walls and carry the protect the cable to carry the cable insulation resistance with megger and connect to control panel. | M.L | 100 | 300 | 30000 |
| 3 | | **Main Electrical Control Panel Unit**: Price includes disjoin all the existing electrical connections and cables and panels and supply and install suitable new control panel for pumping **120 m3 @ 285** bars, and installing in the site for the mode of operation, a control board according to the following specifications and supervisor instructions: control panel box shall be made of three major compartments and the price for this item include all equipments and works mentioned below: The first compartment is for main hour meter and fusses- Main Company Breaker. The second compartment is for the 250 hp inverter as ABB, or equivalent as shown specifications, main breaker as Siemens, contactors, capacitor(s) bank, main cables inlet/outlet.), It shall be IP56 protected, thermally painted paint as (RAL 7302). All main cables and wiring are inside ducts and must be closed with special plastic cover and protected against human electric shock. The third compartment includes all control circuits, and secondary contactor, breakers for the high voltage cabinet or the low voltage. The control panel must be fixed to the wall by six Jumbo screws and laid on a reinforced concrete foundation 40-50 cm above the ground. The contractor should submit as built drawing including soft and hard copy drawings. In case the contractor will use any digital control equipment including PLC, HMI; then he must submit the cable, scree, the software, and new version of computer laptop as hp i7- and any other accessories that are necessary to operate and maintain these digital equipment; meanwhile the price for this item includes to train the well’s operator and technical staff on how to use and program the PLC and control panel and all installed equipment in this tender. The training period should not be less than 9-hours training hours over three separate days.  The labeled nameplates should be mounted at the front of the main board behind the doors and above every switch and group of lamps. Control electric lamps 24v must be fixed to control all operation system, the starter shall be used to start, run, stop , protect and control manually and automatically by using the general required installation of the following equipments completely. The price for this item includes:   * The power circuit must consist of the following: **main circuit breaker** MCCB 3**\*350 A**, 25KA adjustable for the **company** and for **generator** (as MOLLER) **two pieces**. The price includes supplying and installing **manual change over with mechanical and electrical interlocks** switch 4\***350 A**, SOCOMEC type for manual operation. * Bus bar **400A/0.6KV** (3 phases and neutral and earth) * Complete unit 4p \* 20KA **surge arrestors** of replaceable type. With box fuse **3\*63A**. * Digital screen inverter **250 hp** see the annex. Solid state frequency converter as ABB type (with **bypass contactor 250 hp** as MOELLER type equipped with over /under load, over temperature and all control system needed with all protections rated at suitable power that matches the pump motor with (0.8-1.2) over load range). The inverter must be programmed to meet with manufacturers obligations for start-up and shut down of the submersible turbine   **Capacitor Banks**: Standby capacitor banks with discharge resistors compensating reactor dry type 400v 50 Hz to reach power factor not less than 0.97 Ducati. Three phase capacitor with resistors **40 KVAR** Ducati type.   * **Digital multi meter** which is able to read directly from a screen (V, Hz, KW, A, PF). * **Low and high voltage controllers, phase sequence and phase failure controllers and relay(s)** of best quality as MOELLER. * **On-off push** button set and emergency off button. * **Reset** push buttons red color 22 mm. * **Overload** relay unit rated at 1-1.5 of motor full load including digital motor screen protection control board. * **Temperature relay** unit and rated for the submersible motor. It includes thermal protection relay and thermistor sensor, including cable screened twisted pair (screen earthed at one end only) digital motor screen protection control board with all cables and connections. * HRC fuses **3\*63 A** complete Fernaz type. * WHM 50\*50mm. * **24 h clock** with 150 hr mechanical reserve. * Suitable **automatic breaker** **350 A** with adjustable thermal and magnetic protection (ISC>=25KA) NZM. * (0-500V) 96\*96mm **Voltmeter** with selector switch between phases and neutral. * (0-300 A) 96\*96mm ammeter for the three phases. * 3 phase fuse holders set , 10\*38mm , with suitable fuses , * **The dosing pump should have relay controller for control and connection with the system** * Dosing chlorine pump will start as soon as pumping water start * Dosing chlorine pump must as pumping water stop * **Suitable earth leakage relay** class **A (AC and Dc trip).** * Contactor with discharge 40 KVAR Moeller type. * **Running hour** timer * **Manual motor speed** controller and mouthed on outside board (range 0.8-1.2 normal speed) * **On-off** lamps for inside doors cabinets * **Breakers** for service as Siemens type. * **Relays** and timers 24 V for no flow switch and high-pressure, low-pressure sensors, temperature. * Three phase 50 Hz 390V (**KWh-meter**), /5A-200/5 CT’s. The KW-h meter as electromechanical meter or solid state and pre-paid card electric type. * 24V/ 50Hz **indication lam**ps installed in front of the control cabinet.. * 3 position selector switch **A-O-M**. * 220-2\* 12V (AC) **transformer 100VA.** * The price includes **all cables** to be used for control purposes shall have the following cross section: * **(3\*120 mm2 +70 mm2**) for the internal connections inside main board and the contractor has to check and order the exact required length (as item 2 properties). * 1.5 mm2 for the coil driving wheel circuits. * 2.5 mm2 for the circuits of tension measurements. * 1.5 mm2 for the sensors. * 4.0 mm2 for the circuits of intensity measurements. * All terminals shall be carefully protected to assure electrical insulation. * Switches, measuring instruments, and warning lights shall be installed in the front side of the panel. * The control panel shall be manufactured with enough space **(minimum 40% free space of the total size)** to insure easy maintenance and no interface between the wiring for all circuits. * **All wires must be coded clearly** and fixed with special wire heads to avoid loose connection. * All timers (PSK), relays and contactors shall be of best quality as Siemens * The contractor shall supply any other materials and devices that might be missed here and considered to be essential to complete the work without claiming any changes in unit prices. * The control panel must be equipped with an alarming bell (100 dB at 50 meters distance) and flashing red alarm (should be visible from 300 meter during day time). **Alarms for all cases of failure as: voltage drop, low or high voltage or phase failure, phase sequence, high or low pressure and no flow, high temperature etc…** * The control panel **must be equipped with** control circuit for either the probe water sensor or to build digital screen for hydrostatic water level sensor. * **Temperature control** as digital screen * The alarm must be muted with/without general reset and there should a special button in the front door to stop/reset it alone. * Circuits must consist of the all necessary materials to operate and protect the system automatically and manually, the wiring color system, numbering all the components. The price includes the design of the whole system of control the contractor is intending to carry. The contractor should also submit at the end of work a s built drawing.   The control panel deign should include:   * Transformer 230/24V 150VA * Water level relay HK type. * 220V AC /120 Watt and **two fans** with filter in each compartment, one for taking in air and the other for taking out the air with grid ( for the panel) complete with thermostat protection. * SIREN (alarm system)   Alarm system 24V are equipped **ON-delay timers** for :   1. High pressure outlet 2. Low pressure outlet 3. No flow 4. Soft start faults 5. High temperature 6. Low, high voltage, phase sequence , failure   The motor must not restart more than the recommended number of starts per hour and day by the manufacturers.   * The price includes **all works, as excavation** works for installing pressure switches, flow switch and level sensor and all the electrical parts with suitable conduits and metal ducts to complete the works. * The price includes installing and testing for the mode of operation all mentioned devices and sensors. The control panel must be equipped with earthling unit so the price includes. * **Earthling**: The price of the control panel includes supplying and installing complete earth unit with earth equalizer compressing C40 box copper B.B. 25 mm2, with minimum two concrete manholes as foundation lines , two earth electrodes, D>19m, L=1.5m and any other missing materials to earth the pumping station . The price includes testing earth unit so as to fulfill the standard requirements (resistance less than 1.5-2 ohm). The across different fittings in the piping system. * The price also include supply all materials (as cables, in-out sockets and install, two outlets as 3-phase complete service unit for the pumping room including Main MCB 5\*20A -10 KA MOLLER type. MCB 2 \*10A – 10KA Moeller type the control * The price include all cable materials and works to conduct the electrical connections of the thermistor sensor inside the motor -(the cable 3x1.5 mm2 , the cable should be of suitable length. Use flexible thermal conduits, cable glands, wire terminals& labeling at both ends and all the accessories needed to complete the work as excavation & backfilling, the cable from the control panel to the head of pump motor. * **Wiring and Lighting the pumping room** Supplying and executing all materials needed for inside and outside lighting of the station (pump and station yard) including all works, trenches, cables, sockets etc. according to the following: * Supply and install 2x36 W flourcent surface mounted (water proof) IP56 for outside the room * One phase sockets number three * Lighting the room from inside by four double-glass fluorescent lamps (36 w) in each room (water proof). * 3x30w emergency 10 hours duration lighting fixture to be fixed in accordance with the supervisor engineer's instructions. * The lighting service should be controlled by a separate DGB. Its power source is directly controlled through a double pole MCB. * Lighting the outside of the rooms by External four projectors each of 250W Metal Halide water proof IP 56 with aluminum body (high quality) (the price includes all materials and works to carry the inside and outside wiring and lighting. The projectors, will be switched on from the service DGB. Distribution box for lighting suitable for 24 v circuit breaker (DBG). Also the price includes conduits, (3x2.5mm) and all size of cables& all accessories needed to complete the work. Supplying materials and executing 3 intake power sockets, and another one as 3-phase and the other three as 1-phase. The price includes supplying electric cables, leads, on-off keys, power sockets, trenches…etc. The price includes all any other missed works or materials to execute the lightening item. | L.S | 15000 | 1 | 15000 |
| 4 | | **Flow Control switch**: Supplying and installing an electrical flow switch suitable for 8" pipes, powered by a 24v-dc power source. Price includes all cables and protection conduits required to connect it with the control panel, according to the instructions of the supervisor engineer. | Num. | 150 | 1 | 150 |
| 5 | | **Pressure Control switch** Supply and install two pressure switches 1-12 bar suitable for 8" pipes and powered by a 24v-dc. Price includes all cables and protection conduits required to connect it with the control panel, according to the instructions of the supervisor engineer | Num. | 150 | 1 | 150 |
| 6 | | Supply and install pressure **3" Relief Valve**, 16 atm, complete, The price includes excavation, cutting, welding, adding screws, bolts and accessories that are needed to assemble the valve and according to specifications in the Annex. The Price also includes supplying and installing 3" coupling, 3” conical record, 3” nipple and 3" gate valve, according to the instructions of the supervisor engineer. | piece | 800 | 1 | 800 |
| 7 | | **Pump reinstallation**: All works related to prepare the working site for the pumping installations: The work includes fixing the discharge head, pumping pipes turbine, cables, connections, etc and install the new pumping pipes, turbine, cables and all related accessories. The price involves checking and operating the pump after finishing all project works to insure no vibration or unusual sound, current, temperature according to the instructions of the supervisor engineer. The price includes all machines and labor works related to complete installation. | Lump sum | 4000 | 1 | 4000 |
| 8 | | **Pumping pipes**: Supply and install new **seamless iron pumping pipes** with the following specifications should be supplied: (SCH 40) **Diameter 6",** thickness not less than 7.81 mm; and teeth not less than 8 teeth in 1" factory made and painted with fusion –bond epoxy from outside and inside or galvanized and certificate of painting according to standards ISO 21809 Part 2. The number of teeth should be enough to cover the whole length of the intended coupling and not less than **15 cm** length to insure complete coupling to hold the turbine **and 260 meters** of pipes and accessories. The price includes threading cutting and adding reducers, or flanges, bolts to connect between the rising pipes and the pump. Taking in consideration that the quantity estimated in this tender may increase or decrease. | M.L | 110 | 260 | 28600 |
| 9 | | **Pressure gauge**: Supply and assemble pressure gauge, 25 bar with oil liquid Rotal ASME, B40. Price includes excavation, cutting, welding, adding coupling, and accessories that are needed to assemble the gauge, according to the instructions of the supervisor engineer. | Num. | 50 | 1 | 50 |
| 10 | | **Discharge head:** Supply and assemble a new steel plate as discharge head complete: the intake and outlet dimensions are 6"\*8" with a steel plate 80\*80 cm with a minimum **5 cm. thickness**. It includes 3 openings welded to steel pipe 15 cm height and 2 inches diameter and 4 mm thickness. The price include all works and materials necessary to fix the pumping pipes to the discharge head including excavations, casting reinforced concrete and in installing two I beams to support the discharge head and the pumping pipes. The price includes casting reinforced concrete B300 floor around the discharge head 20 cm thickness 2. \*2. m (using double mesh steel bars diameter 12 mm each 20 cm in both directions/top and down) The contractor should calculate the onsite dimensions to decide the exact elevation of the discharge to avoid in water leakage from the surrounding to inside the well hole. | Lump sum | 1500 | 1 | 1500 |
| 11 | | **Gate valve**: Supply and assemble gate valve, 8" complete, 16 bar. Price includes excavation, cutting, welding, adding screws, bolts and accessories that are needed to assemble the valve. The valves should be according to specifications mentioned in Annex. | Num. | 700 | 2 | 1400 |
| 12 | | **Gate valve**: Supply and assemble gate valve, 3"complete, 16 bar. Price includes excavation, cutting, welding, adding screws, bolts and accessories that are needed to assemble the valve. The valves could be installed anywhere within the project area and according to specifications mentioned in Annex. | Num. | 300 | 1 | 300 |
| 14 | | **Non return valve**: Supply and assemble a non return valve, 8" complete, 16 bar of the swing type, and counter weight. Price includes excavation, cutting, welding, adding screws, bolts and accessories that are needed to assemble the valve. The valves should be according to specifications mentioned in Annex. | Num. | 1300 | 1 | 1300 |
| 15 | | **Compound air valve double orifice**: Supply and assemble 2" compound air valve complete, 16 bar. The price includes excavation, cutting, welding, adding screws, bolts and accessories that are needed to assemble the valve. The valves should be according to specifications mentioned in Annex. The Price also include supplying and installing 2" coupling, nipple and 2" gate valve. | Num. | 400 | 1 | 400 |
| 16 | | **Dresser:** Supply and assemble 8" dresser complete. Price includes ears 60 cm rods and screws, bolts, excavation, cutting, welding, and adding accessories that are needed to assemble the dresser with NP 16 bar. | Num. | 300 | 3 | 900 |
| 17 | | **Dresser:** Supply and assemble 3" dresser complete. Price includes ears 60 cm rods and screws, bolts, excavation, cutting, welding, and adding accessories that are needed to assemble the dresser with NP 16 bar. | Num. | 100 | 2 | 200 |
| 20 | | **Galvanized 3**" **pipes**  Supply and install 3” diameter galvanized steel pipes thickness 3.96 mm, and according to Annex specifications. | M.L | 15 | 12 | 180 |
| 22 | | **Elbows, T or Saddle:** Supply and install 6"/90 or 45 degree black steel elbows or T and Saddle for welding SCH 40. | Num. | 50 | 3 | 150 |
|  | | **Steel Reducer:** Supply and install 8"/6” steel reducer for welding SCH 40. | Num. | 80 | 1 | 80 |
| 23 | | Supplying and installing of **8" Strainer** of cast iron body for 16 bar working pressure complete with companion flanges, gaskets, bolts and nuts. The general specifications are according to Annex S6. The installation works includes all costs of excavations, cutting, shaping, welding, paintings, either on new or old pipe lines. | Num. | 1 | 500 | 300 |
|  | | **Accesses Pipes**: **PVC, polyvinyl chloride sch. 80 pipes NP 25 bars of 1.25 Inches Diam.**  Supply, install and test in the well access PVC, pipes sch. 80/1.25 " size type threaded and suitable coupling at joints. These pipes should be fixed to the pumping pipes using stainless steel clamps and underneath with rubber jacket.  The price includes suitable pvc couplings sch. 80 and plastic ties to fix it to the pumping pipes. Meanwhile, making 1 cm holes every 20 cm and the last 10 meter pipes inside the well . | M.L | 8 | 570 | 1920 |
|  | | Supply, install a screen digital **hydrostatic level meter** (submersible digital level sensor) with the following characteristics:   * Water Level Measurement: 300 m (max.) * Excitation: 9 to 30 Vdc, reverse polarity protected * Output: 4 to 20 mA DC, 2 wire, short circuit protected * Input Current: 20 mA max * Accuracy: 0.50% FS BFSL (includes linearity, hysteresis and repeatability) * Response Time: 2 ms * Operating Temperature: -10 to 60°C * Proof Pressure: 150% * Burst Pressure: 200% * Wetted Parts: 316 stainless steel * Electrical Connections: Submersible cable terminating in digital leads   The price includes all works and materials, as cables, connections, sensor, digital screen that shows the remaining water depth above the sensor. The price includes all wiring necessary to connect the sensor inside the well’s hole to the MCB. In addition to that a process meter/controller, should be digital and programmable one, with flush mounted to be installed in the MCB 's door, step response 2sec,6A dual relay. | L.S | 2500 | 1 | 3000 |
| 24 | | Supply and install a complete 8" cast iron **water meter** according to ISO 4064 (class B) or equivalent. Capacity 150 m³/hr, 16 bar painted with epoxy coated from both inside and outside, the measuring unit should be removable type without removing the body Price includes excavation, cutting, welding, adding dresser, flanges, screws, bolts, gaskets and adding accessories that are needed to assemble the valve with the dresser. | Num. | 1200 | 1 | 1200 |
| 25 | | **Provisional: Supply and install Digital ultrasonic water meter with extended reader with the following specifications:**   * Suitable for diameter 8" PN 16 bars. Meets ANSI/AWWA Standards C715- 18, C750-19, ISO 4064 rev * Remote communications– including Profibus DP v0 and Built-in earthling (grounding) electrode * Electronic Display Unit: Forward, reverse and net totals \_ 4 digital outputs, 12 digits and Communications: serial data (RS232), HART and Profibus DP v0. Remote communication up to 100m length and built in memory 8 GB. Adjustable reading frequency up to 2 s. PLC programmable. * Programmable USG, Cubic Feet, Cubic Meters, Acre Feet for volume and GPM, Lt/s, or m³/h for rate of flow) flanged connection * Epoxy Coated Ductile Iron body design provides full compliance with ANSI/NSF 372 (AB1953 or NSF61G). * Power Source - 2 x D Size Lithium Thionyl Chloride batteries – 10 year warranted life time * High accuracy as normal between 1-500 m3/hr * Housing IP65 (NEMA4) * Power supply AC/DC | L.S | 3000 | 1 | 3000 |
|  | | **Chlorine dosing pump**  The Chlorine unit should be according to the following specifications:   1. Reliable, durable short stroke solenoid. 2. Selection controllers, by dosing frequency and dosing volume. 3. Externally controlled “manual and electrically stroke adjustment “. 4. Max. pumping capacity “max output” dosing about **2.1 L/h.** 5. Medium back pressure should be between (2-6) bar 6. Max. pump Pressure: 7.0 bar. 7. Max. temperature of pumped chemical: 50 0C. 8. Adjustable stroke frequency: 1-100 str./min. 9. Adjustable stroke length: 0-100%.   **Accuracy of the dosing pump: ± 2% of adjusted output**  **Operation manual should be submitted with the instrument**  **Accessories Related to Dosing Pump**  **1- Liquid End**  Should be chemical resistance material ”***anti corrosion***” such as polyethylene (PE) or polypropylene (PP) with (EPDM) Ethylene – propylene – dine – rubber.  **2. Foot valves**  To be connected to the end of the sodium hypochlorite suction pipe inside the dosing tank as extraction and protection against contaminants, anti corrosion material as PE, PP.   1. **Float Valve** (float switch)   It’s very important to indicate the volume of sodium-hypo chlorite inside the tank and stop the dosing pump when the sodium-hypochlorite finished.   * 1. **4- Injection valves** * To connect the discharge lines with the point of injection. . * Discharge valve with ball check. * Spring loaded (stainless steel).   **5- Back pressure valves / relief valves**  Multi functional valve is required.  **Tubing and other required** Accessories should be supplied to Assure the full functionality of the system.  **The system should include :**  **Weight**  **Back Pressure tubing**  **Reducer**  **Unit price should include Onsite training on the operation and maintenance of the dosing pump**  **Dosing Tanks - Container Material**  **Dosing tank should be:**   * Made from polyethylene “PE” or polypropylene “PP” and should be certified as anti corrosion containers. **Metal Containers** **Are Rejected.** * Should have an external level measurement. * Should have a well closed cover. polyethylene “PE” or polypropylene “PP” * Should have a special opening for the tubing and other connections to the dosing pump. * Should contain a drain Valve polyethylene “PE” or polypropylene “PP .   Any damages in the container is not accepted and the container has to be rejected  **Content:**  **Sodium Hypochlorite “ *NaOCl*” --**12 % to 16% available chlorine.  **60 liter** each dosing tank |  |  |  |  |
| **Total costs of all materials and works** | | |  | | |  |

**Costs Summary**

|  |  |
| --- | --- |
| **Description** | **Total amount /$US** |
| **All Mechanical and Electrical works for the Municipality groundwater well in Jayyous.** |  |
| **Total in words (includes) –$US** | |

**Company / Contractor Name: --------------------------------------------**

**Address: -----------------------------------------------------------------**

**Telephone: -------------------------------------- Fax: ---------------------**

**Signature and Stamp: --------------------------------**

**Date: -----------------------------**

**Annex:**

**General Information**

Location: Jayyous-Qalqilya District

Coordinates: E= 153490 N=178421 , Z= 225 a.m.s.l

Total Depth: 350 meters

Static Water Level: 210 meters below surface

Pump Setting: 260 below surface

Diameter of Drilling/casing: casing net inside diameter 12”

Pumping pipes diameter: (6” /260 m)

Capacity: 120 m3/hr

**Mechanical and Electrical Works:**

**General Specifications**: The contractor should attach in his offer type of turbine and details information on it if either imported as foreign turbine. He should include the manufacturer brand name, performance and testing curves (and due point), full specifications of manufacturing materials and dimensions of the stages, bowels, main shaft, retainers, stabilizers, lockers, etc. The contractor must submit the turbine original performance/testing curve from the company or from an approved turbines test lab. Before installing any new materials, the contractor must get the initial records for existing conditions of the well including: the well pumping capacity in m3/hr, water level inside the (dynamic and static). These tests must be reported before start any import and supply orders. Therefore, the contractor must prepare suitable water meter and water level meter to carry on these measures. The contractor will not be paid any money for taking these records and their cost will be considered as undeclared/indirect costs that are already included in the turbine price.

All fittings in this project must meet the standard specification mentioned in the Annex. The contractor should install them wherever the supervisor engineer decides within each project area and not to claim any variation for that. The installation process includes all works such as excavation in all kinds of rocks and soils, welding, shaping, cleaning the site of work and painting.

The contractor shall submit in his offer and supply maintenance manuals, catalogs, characteristic curves, testing certificates, shipping, lading documents and specifications of pumps, motor, fittings, mechanical and electrical control devices, cables, wiring and all accessories and ancillaries to complete the work. All materials have to be new and not renewed in accordance with the specified specifications. The contractor should verify before ordering any equipment or materials, all dimensions mentioned in the following specifications including the well's hole diameter, pump diameter, columns diameter, discharge head inlet and outlet. The sizes mentioned in this contract are according to Jayyous Municipality Drilling Completion Report. The contractor should be responsible technically and financially to supply the suitable materials.

**Electric Cable Connection**

**Splicing of electric cable should be done by a qualified person.**

* Use correct electric cable designed for submersible well pumps.
* Peel the coating at the end of the cable and lead line of the motor about 40 mm to expose the copper wire.
* Connect the bare wire about 20 mm long using a crimp link of the appropriate size. Each individual wire should be crimped and insulated individually. Use the waterproof adhesive tape for 3 to 5 layers to wrap the individual connections. The wires should then be bundled together and insulated again using adhesive tape again for 3 to 5 layers ensuring that it is totally waterproof.
* The waterproof adhesive tape should be elongated by pulling in 200% before wrapping it round the wire in spiral advantage method with half of the tape in each round being over-lapped. The shrinkage of the tape will fasten and waterproof the connected cable end better.
* The bare copper wire and adhesive tape should be kept clean.

**Submersible Turbine Pump and Settings**

* Furnish all labor, materials, equipment and incidentals required, install, complete and ready for operation and field test, submersible turbine pump and motor including all details in respect to the setting in the well.
* All necessary and desirable accessory equipment and auxiliaries whether specifically mentioned in this specification or not shall be furnished and installed as required for an installation incorporating the highest standards for this type of service. Also included shall be supervisory services during installation and field testing of each unit and instructing the regular operating personnel in the proper care, operation and maintenance of the equipment.

**Related Work**

* Instrumentation and control work, except as specified herein are included Instrumentation and controls provided in this section shall adhere to Instrumentation and control specifications
* Mechanical work and appurtenances are included
* Electrical work, except as specified herein, is included

**Submittals**

* Submit shop drawings and product data. Submittals shall include the following:
* Certified dimensional drawings of each item of equipment and auxiliary apparatus to be furnished including: pump supports and anchor bolt plans and details.
* Schematic electrical wiring diagram and other data as required for complete pump installation.
* Literature and drawings describing the equipment in sufficient detail Including materials of construction, to indicate full conformance with the detail specifications.
* Total weight of pumping unit as well as weights of individual components and dimensions.
  + **Design Data**

1. Manufacturer's certified rating curves, to satisfy the specified design conditions including operating speed , showing pump characteristics of discharge, anticipated field head, brake horsepower, bowl efficiency and guaranteed net positive suction head required (NPSHR). Curves shall show the full recommended range of performance and include shut-off head. This information shall be prepared specifically for the pump proposed. Catalog sheets showing a family of curves will not be acceptable.
2. Calculations for velocity of flow past the motor based on motor proposed and designated well casing shall be submitted. Should such calculations show a velocity below that required by the motor manufacturer for adequate motor cooling a design of an enclosing flow inducer (suction sleeve/shroud) shall be submitted for approval. In any case of the results of calculations the contractor should install a shroud around the motor according to the standards of shrouds installation. Therefore, the contractor should make this step before he submits his offer to import the suitable submersible pump. These decisions will be considered according to the results of the step draw down test.
   * **Test Reports**

1. Copies of all test data as described above

2. Tabulated data for the drive motors including rated horsepower, full load rpm, power factor and efficiency curves at ½ , 3/4 and full load, service factor and (Kw) input. including when the pump is at its design point. Submit a certified statement from the motor manufacturer that the motors are capable of continuous operation on the power supply without affecting their design life for bearings or windings

3. A schedule of the date of shop testing and delivery of the equipment to the job site

4. Description of pump factory test procedures and equipment

* **Operation and Maintenance Data**

The maintenance instructions shall include troubleshooting data and full preventative maintenance schedules and complete spare parts lists with ordering information

Complete operating and maintenance instructions shall be furnished for all equipment included under this section.

**Reference Standards**

**A**. Design, manufacturing and assembly of elements of the equipment specified herein shall be in accordance with PWA and EU standards.

**Quality Assurance**

* To assure unity of responsibility, the motors shall be furnished and coordinated by the pump manufacturer. The Contractor and manufacturer shall assume responsibility for the satisfactory installation and operation of the entire pumping system including pump, motor, surface discharge head and controls, as specified herein.
* The equipment specified herein is intended to be standard pumping equipment of proven ability as manufactured by concerns having extensive experience in the production of such equipment. Units specified herein shall be furnished by a single manufacturer. The equipment furnished shall be designed, constructed and installed to operate satisfactorily when installed as shown on the contractor submittals.
* Pumps shall be manufactured in accordance with the standards specified herein.
* The Contractor shall be fully responsible for the design, arrangement and operation of all connected rotating components, to ensure operation meets all specified conditions.
* The Contractor shall be fully responsible for all elements of the pump installation and pump setting so that the installation meets the requirements as shown on the contractor submittals and as specified herein including depth of setting, discharge column pipe, column check valve, installation of water level instrumentation and surface discharge head assembly.

**System Description**

The submersible pump, to be installed under this section, is a new pump to be set in a newly extended drilling water supply well.

**Delivery, Storage and Handling**

* All parts shall be properly protected so that no damage or deterioration will occur during a prolonged delay from the time of shipment until installation is completed and the unit and equipment are ready for operation.
* All equipment and parts must be properly protected against any damage during shipment. Store the equipment in accordance with manufacturer's recommendations
* Factory assembled parts and components shall not be dismantled for shipment unless permission is received in writing from the Engineer.
* The finished surfaces of all exposed flanges shall be protected by wooden or equivalent blank thongs, strongly built and securely bolted thereto.
* Finished iron or steel surfaces not painted shall be properly protected to prevent rust and corrosion.
* No shipment shall be made until all required submittals have been approved by the Engineer and shipment approved by the Engineer in writing.

**Maintenance**

Provide a list of recommended spare parts for 1 year operation of the pump, together with the current price of each item.

**Warranty**

* The equipment shall be warranted for a period of one year from date of substantial completion as defined under the General Conditions, to be free from defects in workmanship, design or material. If the equipment should fail during the warranty period due to a defective part(s), it shall be replaced and the unit(s) restored to service at no additional cost to the Owner.

**Pumping Unit Accessories**

1. Low Level No flow Shut-Off

Wire a with a suspended sensor and solid-state relay for low level shut-off and alarm to be installed under this section, shall be as furnished and as specified in the control panel specifications.

**B-** High temperature Shut –off

Wire PT100 cable between, motor and control panel.

**Products**

**General**

* The pumping units shall all be supplied by one manufacturer and shall be complete including pumps, motors, submersible power cable and motor RTDs.
* The pumps, motors, and devices shall be designed and built for 24-hour continuous service at any and all points within the required range of operation, without overheating, without cavitations, and without excessive vibration or strain. All parts shall be so designed and proportioned as to have liberal strength, stability and stiffness and to be especially constructed to meet the Specifications.
* Pump support and surface discharge is to be as shown in the BOQ. Each major piece of equipment shall be furnished with a stainless steel nameplate (with embossed data) securely mounted to the body of the equipment. As a minimum, the nameplate for the pumps shall include the manufacturer's name and model number, serial number, rated flow capacity, head, speed and all other pertinent data. As a minimum, nameplates for motors shall include the manufacturer's name and model number, serial number, KW/horsepower, speed, input voltage, full load amperes, Hz and power and service factors and insulation code.

**Conditions of Operation**.

* The pump shall be designed for the conditions of service tabulated as follows and shall operate within the system head curves as appended. The pump shall have a rising head capacity curve for stable pump operation from the minimum head operating point to the shut-off head.
* Depth of turbine 330 m below surface
* Pumping pipes existing: 5", 4”
* Static water level 210 m below surface
* Dynamic water level during pumping (to be determined during the pumping testy/Step Draw Down Test SDDT)

1. Existing pumping capacity 60 m³/h (according to the results of the SDDT)
2. Hole diameter 10"

**Column Check Valve**

* The pump column shall be equipped with a stainless steel poppet check valve non-spring return located one column pipe joint above pump discharge.
* The check valve diameter shall be x-in and constructed of Type 316 stainless steel with disc and bushings of the same material. Fasteners shall be Type 316 stainless steel. The pressure rating of the valve shall be 1.5 times shutoff head (such as to accommodate the maximum pressure of the pump's total dynamic head through its entire performance curve from shut off run out).

**Design Data**

* Manufacturer's certified rating curves, to satisfy the specified design conditions including operating speed , showing pump characteristics of discharge, anticipated field head, brake horsepower, bowl efficiency and guaranteed net positive suction head required (NPSHR). Curves shall show the full recommended range of performance and include shut-off head. This information shall be prepared specifically for the pump proposed. Catalog sheets showing a family of curves will not be acceptable.
* Calculations for velocity of flow past the motor based on motor proposed and designated well casing shall be submitted. Should such calculations show a velocity below that required by the motor manufacturer for adequate motor cooling a design of an enclosing flow inducer (suction sleeve/shroud) shall be submitted for approval

**Pump Support and Surface Discharge**

* Discharge pipe system shall comply with the requirements specified herein
* Disk dimensions 0.8\*0.8 m thickness 5 cm cover over discharge pipe
* Provide manufacturer's written documentation that all components in contact with water are non toxic and are suitable for use with potable water and meet NSF 61 Certification
* The t pump shall be installed in the well utilizing the existing supporting means including column pipe, surface discharge assembly and all other accessory equipment.
* The plate shall be adapted (cut or drilled) to accommodate the power cable and access tubes.

**Field Testing**

1. After the pump has been completely installed, a test of the equipment shall be conducted by the Contractor under the direction of the Engineer to prove compliance with the requirements set forth for the pump design. An efficiency test of the pump shall also be conducted and the Contractor shall furnish all instruments, meters, gauges and incidentals which may be required for the test.
2. Pump capacity and pump discharge head shall be recorded at a minimum of 5 capacity points along the curve. One of the capacity points shall be within plus or minus 2 percent of the design capacity as shown on the approved shop drawing submittal of a pump curve. The pump at all times shall be operated at plus or minus 5 percent of the design speed
3. Upon recording pump discharge and pressure at 5 capacity points, the pump shall be shut down and the water level recovered within I-in of static levels. At this time, the pump shall be operated within plus or minus 2 percent of the design capacity for a period of I hour. Measurements of pump capacity, discharge head, horsepower input and motor speed shall be made.
4. Pump performance shall be computed from field pump test data. After accounting for field test accuracy, the well pump shall be expected to operate within 5 percent of the approved head capacity curve and not more than 2 percent from the approved efficiency) curve. Correct an) condition to obtain performance equal to these field operating conditions

**Supplying and Installing Liquid Chlorine dosing Pump & parts**

**Injecting liquid chlorine** is carried out using an injection system made of non corrosive material. Injection should be carried out at the inlet to the clear water reservoir.

**The system** should be operated under the following conditions:

* Dosing pump will start as soon as pumping water start.
* The dosing pump should stop as soon as pumping the water stop or when the amount of hypochlorite in the tank about to be empty.
* **The pump should have relay controller for control and connection with the system**

**The installation (Place of installation):**

The liquid chlorination system should be installed inside the chlorination room, and connect to electricity from control panel as shown in the attached drawing

**There are two dosing pump**: one pump for dosing and the other to be standby. The two pumps should be connecting to electricity from control panel as sequence, and the pumps should be connected near the **two tanks** **of 60 L,** one tank for dosing and the other for storage/standby.

* The pump will suck sodium hypo chlorite from the tank by using Foot valves (for connection to end of the suction pipe as extraction and protection against contaminants) and its one way valve i. e. just for suction.
* The pump will inject the sodium-hypo chlorite to the inlet line of reservoir (non chlorinated water) and the injector should be chemical resistant and one way valve i. e. just for injecting.
* The multifunction valve should be installed between injector and foot valve, its work as.
  1. Back pressure valve act to generate a constant back pressure for precise chemical feed, and /or to protect against overdose, or to guarantee metering accuracy under conditions with free outlet at atmospheric pressure, where the back pressure is fluctuating below 1 bar, or under positive suction pressure on suction side
  2. Relief valves are installed in by pass pipe work. To protect pump, pipe work and housings from excess pressure as result of operational error, or blockage in the main pipe work.
* The Distance between dosing pump and the injection point should be the shortest.
* The injection point should be on the inlet water pipe to the reservoir.
* The dosing pump should work with the water flow inside the pipelines according to connection between flow switch and dosing pump.
* The connection between tank, pump, foot valve and ejector should be from PVC high pressure and coated outside the room by PVC coating. This Dosing Pump should be mounted on a chemical resistant and anti-corrosion stand.

**Onsite training should be provided for the staff or operator under the supervision of PWA- Jayyous Municipality Staff (including: safety operation, dosing, calibration..ect) at least 3-hours**

**Supplying Liquid Chlorine “Sodium Hypochlorite “ *NaOCl*” and a dosing tank**

* As Sodium Hypochlorite loss one half of its strength in 100 days or 2%-4% available chlorine per month at room temperature, therefore a limit of three-four weeks of storage is advisable.
* Sodium hypochlorite is to be supplied in containers of **60 liters.**

**General properties of Sodium Hypochlorite “ NaOCl”**

* A clear light-Yellow liquid with no visible cloudiness, impurities or sediment.
* 12 % to 15% available chlorine.
* Miscible with water in any portion.
* Specific gravity: 1.208 kg/l .

**a. Physical Requirements**

1. **Type and Grade of material:** Shall not containing more than 0.15 % insoluble matter by weight.
2. **Impurities:** The Supplied Hypochlorite should contain **no soluble** material or organic substances in quantities capable of producing deleterious or injurious effects on the health of the consumer who take water that has been treated properly with hypochlorite

**b. Chemical Requirements**

* Total free alkali “expressed as ***NaOH***” shall **not exceed 1.5%** by weight.
* Heavy metal content: these metals shall not exceed the allowed limits when hypochlorite is mixed with water.
* Lead shall not exceed 10 ppm (0.001%) reported as lead.
* Mercury shall not exceed 1 ppm (0.0001%) reported as mercury.
* Arsenic shall not exceed 3 ppm (0.0003%) reported as metallic arsenic.
* Iron should be less than 0.4 mg/l
* Copper should be less than 0.04 mg/l
* Nickel should be less than 0.004 mg/l
* Chlorate should be less than 1500 mg/l
* Bromate should be less than 35 mg/l

**c. Sampling and Testing**

Sampling of the supplied Sodium Hypochlorite will take place at the time of delivery.

Not less than 5% of the containers should be sampled. No samples will be taken from damaged package or container.

**d. Marking and Labeling**

The container shall be labeled. Each label should indicate

* The active ingredients and content.
* Net weight of the contents.
* The name of manufacturer or distributor.
* Lot or batch no.
* The brand name.
* The label should serve as a warning that the material is strong oxidizing agent and when contact with heat acids or organics could cause fire, corrosive and irritant.

**e. Certification**

Sodium Hypochlorite should be certified as suitable for contact with or treatment of drinking water.

The certificate should indicate

* -The date and time of manufacturing
* -The percentage by weight of Sodium hypochlorite or Available Chlorine in gram/l
* - Suspended Solids Test.
* - Specific Gravity.

Manufacturer’s material safety data sheet for recommendations regarding personnel protective requirement should be submitted with the certificate

**f. Rejection**

If the delivered Hypochlorite does not meet the requirements, a notice for the supplier shall be submitted within max 3 days of delivery

**Fittings Materials Specifications**

**Check valves**

1. Body: Cast Iron
2. Disc: Cast Iron
3. Cover: Cast Iron
4. Seat Holder Cast: Iron
5. Body Seat Ring: Bronze ASTM B62
6. Disc Seat Ring: Rubber (BUNA-N) ASTM D 2000 AA 7008
7. Hinge Pin: Stainless Steel
8. Plug: Malleable Iron
9. Cover: Bolt & Nut: Steel
10. Seat Holder Bolt: Stainless Steel
11. Cover Gasket: Rubber (BUNA-N)
12. Coating: fusion bonded epoxy inside and outside

**Gate valves none rising stem:**

1. Body: Cast Iron
2. Bonnet: Cast Iron
3. Packing Box: Cast Iron
4. Disc Cast: Iron
5. Hand Wheel: Cast Iron
6. Body Seat Ring: Bronze
7. Disc Seat Ring: Bronze
8. Gland Cast: Iron
9. Stem Nut: Bronze
10. Stem Bronze
11. Bonnet Gasket: steel
12. Packing Box Gasket: steel
13. Bonnet Bolt & Nut: Steel
14. Gland Stud & Nut: Steel
15. Packing Box Stud & Nut: Steel
16. Top Nut: Steel
17. Washer: Steel
18. Packing: Graphite Fiber Commercial
19. Operating Nut: Cast Iron A 126 Class B
20. Coating: Electro statically applied epoxy inside and outside,

**Combination Air Valve**

1. Body: PN21 Sphere Nodular ASTM-536 60-40-18
2. Rolling Seal: Rubber E.P.D.M
3. Clamping Stem: Reinforced Nylon
4. Float: Foamed Polypropylene
5. Base: Brass ASTM B-124
6. O-Ring: Buna-N
7. Cover : PN21 Cast iron ASTM A-48 CL-35B
8. Nozzle Seat: Bronze ASTM B-62 B-271 C83600
9. Nozzle Seal: Rubber E.P.D.M
10. O-Ring: Buna-N
11. Bolt and Nut: Galvanized Steel, Chromate Plated
12. Float: Stainless Steel 304L
13. Body: PN21 Cast iron ASTM A-48 CL-35B
14. Sleeve: Reinforced Nylon
15. Threaded Outlet: Brass
16. 16: Coating: fusion bonded epoxy inside and outside

**Butterfly Valves: (GEAR)**

1. Stem: Stainless steel
2. Body: Cast iron
3. Bushing: Brass
4. O ring: EPDM
5. Bushing (spacer): Polymeric
6. Disc: Stainless steel
7. Liner: EPDM
8. Washer: Bronze
9. Retaining ring: Spring steel
10. Plug: Plastic
11. Coating: Fusion bonded epoxy inside and outside

**Water meter specifications and materials.**

1. Working pressure 16 or 25 bars as required.
2. Max. temperature 60 C
3. Body: cast iron
4. Coating: epoxy
5. Connection: Flanged ends

**Strainers Specifications:**

1. Body: cast iron ASTM 126 class B
2. Cover: cast iron ASTM 126 class B
3. Screen: stainless steel
4. Gasket: Buna -N
5. Plug: steel
6. Bolts: steel
7. Coating: fusion bonded epoxy inside and outside

**Control Valves specifications (float valves and pressure reducing valves)**

1. Connection: flanged
2. Water temperature up to 60 C
3. Working pressure 25 bars
4. Valve body and cover ductile iron (ASTM A-536)
5. Valve internals: stainless steel and bronze
6. Control trim: brass
7. Elastomers: Buna-N
8. Coating: fusion bonded epoxy

**Painting works include** adding two faces (red oxide as priming paint and zinc oxide base oil paint for finish). The pipe surface must be painted with two coats from all sides, particularly lower part to the ground. Therefore, the pipe must hold on supports above the ground minimum 30 cms, and then released to ground down after the paint was dry. Prepare the surface and stir the paint before use or mix using a power agitator. Before applying paint, a thinner liquid has to be added to the pipes surface to clean away oil and grease, use a detergent to remove excess dirt and contaminants. Remove the metallic debris such as mill scale and rust using disc sanders, sandpaper or wire brushes which ensures an adhesive surface.

**Carbon steel line shafts: According to ASTM A576**

**Irrigation Steel Pipes Welded Black Steel Pipes, ASTM A53 or as API5L:**

**A53 Type F**, which is longitudinally furnace butt welded or continuous welded (Grade A only),

**A53 Type E**, which is longitudinally [electric resistance welded](http://en.wikipedia.org/wiki/Seam_welding) (Grades A)

**Solid state frequency inverter**

* Wide Voltage Range: 320 ~ 480V
* Input Frequency Range: 40 ~ 65Hz
* Output Voltage Range: 0 ~ rated input voltage
* Output Frequency Range: 0 ~ 500Hz
* Overload Capacity: 60s with 150% of rated current, 2s with 180% of rated current
* From 0.75 ~ 7.5KW Plastic house; 11 ~ 630KW is metal house
* Control Mode: High Quality V/F Control
* Speed Accuracy: V/F + 0.5% of maximum speed
* 20 channels for frequency setting
* Analog signal: 0 ~ 10V,-10V ~ 10V,0 ~ 20mA.
* Pulse setting input: 0~50 KHz.
* Built-in RS485 communication port
* Solid state programmable screen and PLC configurations
* All model are integrated IGBT
* The malfunction ratio is 0.8% within 24 months warranty